Form: rprocess



:/ionday, 4/10/2006 11:14:58 AM

kim Johnston

Page 1

## Process Sheet

				CHILD CRIQUES TO SCHOOL		THE RESIDENCE OF THE PARTY OF T	stake was		
tallatomer	: CU-DAR001	Dart Helicop	ters Services		Drawing Name	: LUG			
Franklik	: 26625 r : 10337								
ile fanate F. inber	: N/A				Part Number	: D28073			
issuo	: 4/10/2006	S.O. No.	:NIA		Drawing Number	: D28073	ev c	, [ _	
Sout Rev.	: NC.				Project Number	: 11/A		SILITZ	
issu <sub>s</sub>	: <b>N/A</b>	Type	: MACHINED PART	S	Drawing Revision	; C		21	
lous Rus	: 23479				Material	: N/A		Split 2	
. ⊬′ sen By	:5	ER I A CO	OMMENT BELO	<u>س</u>	Due Date	: 4/17/2006	Qty:	Um:	Eac
ked 5 pro		JH C	06.04.10					3	
ment	: Es	1 A 05-06.02	New Issue KJ/JLM	1 .					
donal du	ct								
Numba.						***************************************			
9. sq. ii:	Machine Or	Operation:		D	escription :				
A CONTRACTOR OF THE PROPERTY O	M303R0750		•	303 Round E	Bar .75"	Proportional Security Security Sec. of Managements	to photo the same of the same		
	A 100						200 mm m m m m m m m m m m m m m m m m m	,	
							C. C		
mn	nent: Qty.: 0.1	094 f(s)/Uni	t Total: 5.4705	5 f(s)					
		3 Round Ba		. ,	at .				
	(M303R0.7	50)	v	Ва	tch: <u>M1004</u>	15			
						A C	06/04	//9	
A A MANAGEMENT CO. C. S. STANSON CO.	HARDINGE			HARDINGE	ONC LATHE SMALL			<del>/                                    </del>	
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							NAME OF THE PROPERTY OF THE PR		
Comm	nent: HARDINGE								
	Turn as per	Folio FA529	and Dwg D2807	Dwg Rev: _	<u>C</u> _		-		
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No	2-Deburr				(4)	06/	04 /20	> 7	<u> </u>
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The state of the s		ARTS AS TH	HEY COME OFF MA	CHINE	SA ()	6/04	/20	5	<i>O</i> .
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	Machine as	per Folio FA	528 and Dwg D2807	•					
				Folio I	Rev: _ <b>C</b>				
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	2-Deburr		<u> </u>		N 06	04/6	2/	H.	_5_
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Dart A	<b>Aerospace</b>	Ltd
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W/O:		WORK ORDER CHA	NGLS	·····				
DATE	STEP	PROCEDURE CHANGE	n.	Tierre		Approval	Approvat	
	<u> </u>				L			

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date: 06/84/04
			QA: N/C	Closed:	Date:

NCR:		V	ORK ORI	DER NON-CONFORMAN	CE (NCR)			
DATE OFF		Description of NC		Corrective Action Section E	Verification	A		
DATE STEP	STEP	Section A	<b>Initial</b> Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
e bloylzi	.c	34 Parts effected when the Dr. 1 worth ha Deep. Dr. 4 was About 0-050" to Deep.	66.04,21 Par 1042	SCRAP	8004/21	4.0424	96.04.21 Pro-	00124
·								
		t.						

NOTE: Date & initial all entries

(พิธีการสัง), 4/10/2006 11:14:58 AM Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: LUG** 

Job Number: 26625

Part Number: D28073

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC8

SECOND CHECK





425

26.04.21

2

Comment: SECOND CHECK

PACKAGING '

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



8.0

Job Completion



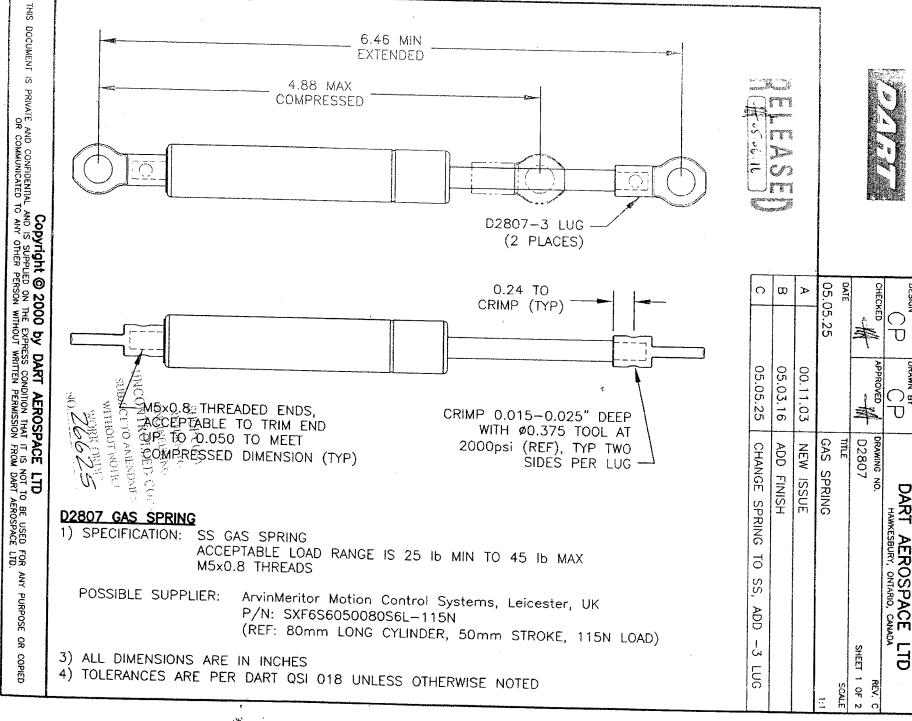
DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

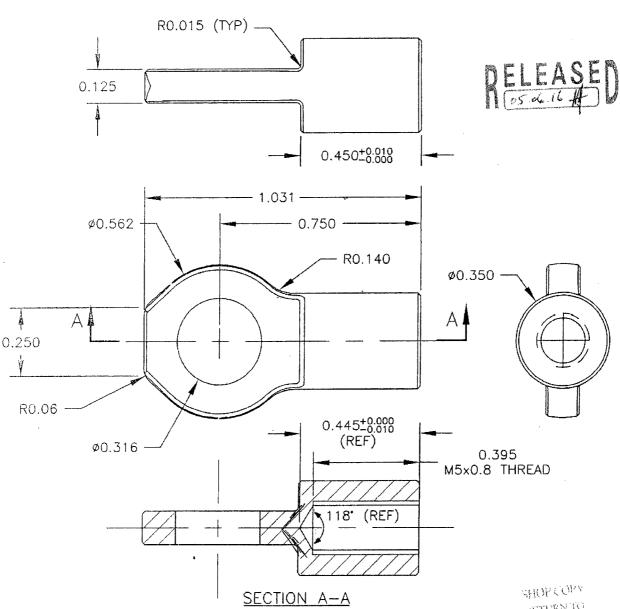
W 06/04/24



2.5



DESIGN CP	DRAWN BY	1	OSPACE LTD ONTARIO, CANADA
CHECKED #	APPROVED 4/	DRAWING NO.	REV. C
	- At	D2807	SHEET 2 OF 2
DATE		TITLE	SCALE
05.05.25		GAS SPRING	3:1



## D2807-3 LUG

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.015
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

RETURN TO ENGINEERING UNCONTROLLED COPS SUBJECT TO AMENDMENT MUHORI PROFILM

MORK ON DEF

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ART AEROS	SPACE LTD				Work Order:	26625
escription:	.:.	,			Part Number:	028073
Inspection Dwg: DQSo7 Rev:						Page 1 of 1
		* ST ARTICLE IN	SPECTION	ON CHE	CKLIST	
		First Artic	le	Proto	otype	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Date:	W/W/S		5/64/1		Da	

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Revised by KJ/RF

Approved

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Rev

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Date

Change New Issue

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